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adjustment, install the belt guard. If the belt requires adjustment or replacement, perform the following procedure to adjust the belt tension. • If the engine is equipped

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with a freon compressor (air conditioner), the belt for the fan drive, the alternator, and the accessories will have an automatic belt tensioner.

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Use a 1U-7299 Rack Adjusting Wrench and a 1U-7300 Hex Wrench to loosen the screw for the load stop adjustment (4). Back out the screw for the load stop adjustment (4)

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until the screw bottoms out. Remove the cover from the torque limiter. Turn the torque limiter adjustment screw counterclockwise until the screw bottoms out.

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Refer to Tool Operating Manual,
NEHS0738, "Using the Injector Seating
Tool " and Tool Operating Manual,

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NEHS0610, "Using the 128-8822 Tool Group on 3114, 3116, and 3126 Engines with Mechanical Unit Injectors (MUI)" for additional information about replacing injectors. Also, refer to Video Tape, LEVN4032, "Troubleshooting Guide for the 3100 Family of Diesel Engines" and Video Tape, LEVN4732 ...

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NOTE: Turn the engine with the four large bolts on the front of the crankshaft. Do not use the eight small bolts on the front of the crankshaft pulley. 2. Put 8T0292 top center (TC) bolt (1) in hole. Now turn the engine flywheel counterclockwise until the top center (TC) bolt engages with the threaded hole in the flywheel.

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Cat 3114,3116 and 3126 engine service manual. This is a zipped pdf file which contains 4 files. Cat 3114,3116 and 3126 disassembly and assembly. Pages 108
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6JK1-Up 4RR1-Up 6RR1-Up 7JS1-Up
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Powering the 3116 four-stroke diesel engine are six inline cylinders with bores of 4.13

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inches and strokes of 5 inches. The engine's overall displacement is 402 cubic inches; its compression ratio is 16 to 1. The 3116 is capable of generating peak power levels of 205 horsepower at 2,400 rpm and 350 horsepower at 2,800 rpm.

3116 Caterpillar Diesel Engine Specifications

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